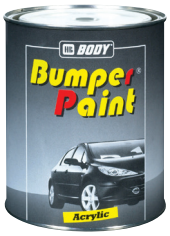
# BODY BUMPER TEXTURE PAINT

Technical Data Sheet No 609




VOC compliant with the regulations

1K Thermoplastic acrylic paint

Excellent properties

Excellent mechanical properties

## General Technical Description

Mix 4 parts BODY BUMPER PAINT with 1 part BODY 740 ACRYLIC THINNER NORMAL / BODY 741 ACRYLIC SLOW

Oven force drying 10 min / 60°C

Air dry 1h /23°C

IR drying 3-5 min

## Surface

Plastic parts of the car

## Pretreatment / Cleaning of substrate

Clean substrate using a soft cloth and BODY 770 ANTISIL NORMAL / BODY 771 ANTISIL FAST

Make sure the surface is air dried rather than wiped dry

Make sure you always use appropriate face protection and good ventilation

## Product Application: Fast drying 1K paint for restoring OEM look of plastic bumpers 2 passes » » Apply in thin layers

4:1 mix with BODY 740 ACRYL NORMAL / BODY 741 ACRYL SLOW

20-25 % BODY 740 ACRYL NORMAL / BODY 741 ACRYL SLOW

Ready to spray: 20-25 s DIN 4 @ 20°C

Compliant Spray gun 1.5 – 1.8 mm 3-4 bar inlet pressure 2x coats = 35-40μm

HVLP 1.5 mm 2 bar inlet pressure

5 - 10 min / 23°C Flash off time

Non force dry 1h / 23°C 10 min / 60°C panel temperature

Short wave 3-5 min

Always wear protective equipment

Follow the application instructions mentioned in this TDS

**Flash Point:**
8°C / 52°F

**Specific Gravity:**
1.3 g/cm³

**Solid Content (No thinner):**
48% Weight

**VOC (2004/42/EC)**
The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 610 g/L. 2004/42/IIB(e)(840)610

**Theoretical Coverage:**
7 - 8 m² / l at 35 micron dry film thickness

**Cleaning of equipment:**
Clean after final use with Body 740 ACRYL NORMAL

**Remarks:**
- Allow for additional time for combi spray booths to reach the desired temperature
- Application only with the recommended hardeners and solvents
- It can also be used by countries that do not adopt the VOC legislation
- Do not use at temperatures below 15°C
- Do not apply the primer as 'wet on wet' on TPA surfaces.

**Storage shelf life:**
- Store in a cool place (+5°C - +25°C) and use within 12 months for best results. Guaranteed shelf life of 24 months in unused original containers.

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Issue 2 /2015, November 2015