340 PLASTOFIX 1K PLASTIC ADHESION PROMOTER

Technical Data Sheet No 109

VOC compliant with the regulations

1K Plastic adhesion promoter

Excellent filling properties

Easy to apply

Excellent mechanical properties

General Technical Description

Ready to use
No thinner addition

Air drying
5 - 10min @23°C (73°F)

Surface

Exterior plastic parts of a car

HB Body Polyester Fillers

BODY 950 UNDERBODY COATING

U 951 AUTO FLEX

Pretreatment / Cleaning of substrate

Clean substrate using a soft cloth and BODY 770 ANTISIL NORMAL / BODY 771 ANTISIL FAST.

Make sure the surface is first wiped dry and then air dried.

Make sure you always use appropriate face protection and good ventilation

Product Application: An Adhesion promoter

2 passes »» Apply in thin layers over sanded areas plastic surfaces to enhance primer adhesion

Compliant Spray gun
1.2 – 1.4 mm
2-3 bar(29-44psi)
inlet pressure
2x coats = 5-10µm
(0.2 - 0.4mil)

HVLP Spray gun
1.3 mm
2 bar (29psi)
inlet pressure

Air drying :
5-10 min @ 23°C (73°F)

FILLERS - TOPCOAT

Always wear protective equipment

Follow the application instructions mentioned in this TDS

Flash Point:
4°C / 40°F

Specific Gravity:
0.90 g/cm³

Solid Content (No thinner):
12% Weight

VOC (2004/42/EC)
This product is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 850 g/L. The VOC content in the ready for use form of this product is 800 g/L.
2004/42/IIB(a)(850)800

Theoretical Coverage:
30 - 35 m² / l at 10 micron dry film thickness

Cleaning of equipment:
Clean after final use with Body 740 ACRYL NORMAL

Remarks:
• Allow for additional time for combi spray booths to reach the desired temperature

• Application only with the recommended solvents

• It can also be used by countries that do not adopt the VOC legislation.

• Do not use at temperatures below 15°C (59°F).

Storage Shelf life:
• Store in a cool place +5°C - 25°C (41°F - 77°F) and use within 12 months for best results. Guaranteed shelf life of 24 months in unused original containers

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